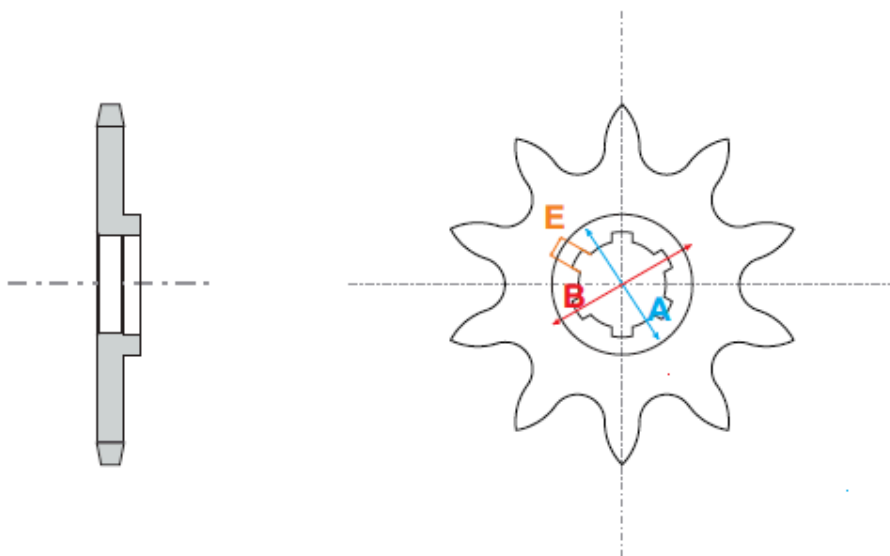


A: Ø INT.	B: Ø EXT.	C: Ø EC.	P x E x Rod.	D: Cant.x Rosc.Ag.	E: N° EsT.xEsp.
13,1	15	N/A	1/2x3/16x7.75	N/A	6 X 3.5



The technical drawing consists of two views of a front sprocket. The left view is a side profile showing the sprocket's thickness and mounting features. The right view is a front view showing the 12 teeth of the sprocket. Dimension lines are labeled: A (inner diameter), B (outer diameter), C (pitch circle diameter), D (pitch), and E (number of teeth).

CAD.:415	Z:10
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Units for A-B-C-E-Rod. millimeters
 Units for P-E- inches

PARAMETERS

Protection

NO NEED

Treatment

Hardening: YES

Quenching: YES

Tempered: YES

Hardness:

From 25 HRC minimum to 60 HRC maximum (X value of 10 measures from 0.1 mm to 1.0 mm from the crest)